## SANDVIK

## STRAIGHT TO THE POINT WITH SANDVIK ALPHA™ 360



Strong guide section and more material at the back of the thread makes connection more rigid and gives higher fatigue strength.

This translates directly into more drill meters per rod and a better drilling accuracy.

Round 39 mm rods offers higher rigidity and flushing capacity compared with the normal hexagonal 35 mm cross section.

This leads to increased hole accuracy and drilling speed.


Short robust thread reduces bending stress in the weakest section.

This results in longer service life and easier uncoupling.

Way more steel in the entire thread profile vastly increases service life and rigidity.

## THE IMPORTANCE OF DRILLING ACCURACY

## SANDVIK ALPHA™ 360 - TAKES YOU WHERE YOU WANT TO GO

Sandvik Alpha ${ }^{\text {TM }} 360$ is the latest development based on our unique and best-selling Alpha system. With a stronger design, it can last twice as long as the industry standard*. In addition to superior durability, its excellent hole accuracy also enables outstanding productivity in tunneling and mine development. Drilling accuracy is crucial to ensure desired direction and profile in the tunnel. High drilling precision, with straight and parallel holes, also improves your advance per blast.

## SUPERIOR PERFORMANCE

Sandvik Alpha™ 360, made for $\emptyset 48$ to 51 mm hole sizes in face drilling and bolting, features a strong and robust thread design. The short thread with a sturdy guide system gives superior resistance towards bending stresses, improves bit guidance and ensures excellent energy transfer. This enables high precision collaring also in complex rock formations and against uneven surfaces.

AVAILABILITY SELECTION CHART

|  | FLUSHING <br> HOLE, MM |  | BUTTONS, MM |  | ANGLE |  | DIMENSION, D | PART No | REMARK |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| BITS | FRONT, NO SIZE | GAUGE, NO SIZE | FRONT, NO SIZE | GAUGE NO SIZE | FRONT | GAUGE | MM |  |  |
|  | $3 \times 5$ | 1×5 | $3 \times 9$ | $8 \times 10$ | $10^{\circ}$ | $35^{\circ}$ | 48 | 7581-5148A-S70 | Top Center bit |
|  | $3 \times 5$ | 1×5 | $3 \times 9$ | $8 \times 10$ | $10^{\circ}$ | $35^{\circ}$ | 48 | 7581-5148A-S81 | Top Center bit |
|  | $3 \times 5$ | - | $3 \times 9$ | $6 \times 10$ | $10^{\circ}$ | $35^{\circ}$ | 49 | 7581-6048-F49 | Speedy bit |
|  | $3 \times 6$ | - | $3 \times 9$ | $6 \times 10$ | $10^{\circ}$ | $40^{\circ}$ | 51 | 7581-6051-F49 | Speedy bit |
|  | $3 \times 5$ | 1×5 | $3 \times 9$ | $6 \times 10$ | $5^{\circ}$ | $35^{\circ}$ | 48 | 7581-4348A-S70 | SH70 |
|  | $3 \times 5$ | 1×5 | $3 \times 9$ | $6 \times 10$ | $5^{\circ}$ | $35^{\circ}$ | 48 | 7581-4348A-S81 | GC81 |
|  | $3 \times 5$ | 1×5 | $3 \times 9$ | $6 \times 10$ | $5^{\circ}$ | $40^{\circ}$ | 49 | 7581-4349A-R70 | SH70 |
|  | $3 \times 6$ | $1 \times 6$ | $3 \times 9$ | $6 \times 11$ | $10^{\circ}$ | $35^{\circ}$ | 51 | 7581-4351A-S70 | SH70 |
| RETRAC BITS |  |  |  |  |  |  |  |  |  |
|  | $3 \times 6$ | 1×6 | $3 \times 9$ | $6 \times 10$ | - | $35^{\circ}$ | 51 | 7581-4651A-R70 | SH70 |
|  | $4 \times 7$ | $1 \times 7$ | $5 \times 9$ | $8 \times 10$ | - | $35^{\circ}$ | 64 | 7581-4864A-R70 | SH70 |
| REAMING BITS |  |  |  |  |  |  |  |  |  |
|  | $3 \times 6$ | 1x6 | $3 \times 13$ | $12 \times 13$ | - | $35^{\circ}$ | 102 | 7581-5602P-S70 | SH70 |
|  | $3 \times 6$ | $1 \times 6$ | $3 \times 13$ | $12 \times 13$ | - | $35^{\circ}$ | 102 | 7581-5602P-S81 | GC81 |
|  | $3 \times 7$ | $1 \times 7$ | $3 \times 13$ | $16 \times 13$ | - | $35^{\circ}$ | 127 | 7581-5627P-S70 | SH70 |


| Drifter rod, T38-Round 39-2360 | LENGTH, MM | $\begin{aligned} & \text { LENGTH, } \\ & \text { FT IN } \end{aligned}$ | DIAMETER, MM | PART NO |
| :---: | :---: | :---: | :---: | :---: |
| Mmp | 4915 | 16' $11 / 2^{\prime \prime}$ | 39 | 7324-8149-20 |
| T38 $\square^{0360}$ | 5525 | 18' $11 / 2^{\prime \prime}$ | 39 | 7324-8155-20 |
| $\rightarrow$ | 6135 | 20'11/2" | 39 | 7324-8161-20 |

Flushing hole $\varnothing 14,5 \mathrm{~mm}$

| Drifter rod, T38-Hex 35- ~360 | LENGTH, <br> MM | LENGTH, <br> FT IN | DIAMETER, MM | PART NO |
| :---: | :---: | :---: | :---: | :---: |
|  | 3700 | 12' $11 / 2^{\prime \prime}$ | 35 | 7324-8237-20 |
| T38 ${ }_{\text {O360 }}$ | 4305 | $14^{\prime} 11 / 2^{\prime \prime}$ | 35 | 7324-8243-20 |
| $\rightarrow$ | 4915 | $16^{\prime} 11 / 2^{\prime \prime}$ | 35 | 7324-8249-20 |
|  | 5525 | 18'11/2" | 35 | 7324-8255-20 |

[^0]
[^0]:    Flushing hole Ø11 mm

